

# Installation & Calibration Manual

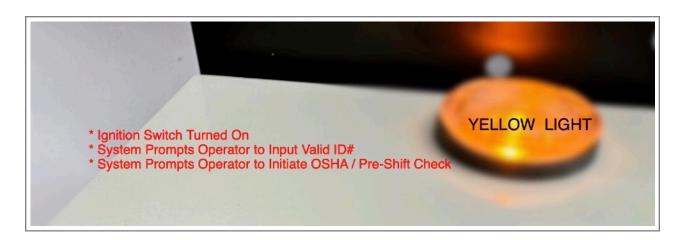




# ED3C/ED4C-EP SkidWeigh Plus Classic

Electric Pallet Truck Check Weighing, Operator Access Control and Automatic OSHA / Pre-shift Safety Check

Lift Accurate Technology



Vehicle operation is not disabled



#### **General Installation Guide**

This **ED3C-EP SkidWeigh Plus** *Classic* installation & calibration guide describes how to install, calibrate, test and use your onboard check weighing system. Following the instructions in the **ADMINISTRATION MENU** guide will enable you to get the system set up and weighing calibration function operating quickly. In the event that you require additional assistance, please contact customer support via e-mail at <a href="mailto:support@skidweigh.com">support@skidweigh.com</a>, visit <a href="mailto:www.skidweigh.com">www.skidweigh.com</a> or contact us at the address or contact number below:

#### Integrated Visual Data Technology Inc.

3439 Whilabout Terrace, Oakville, ON, Canada, L6L 0A7

Phone: 905-469-0985

#### Safety

Always disconnect the vehicle battery while installing SkidWeigh system or any other electronic product.

Make sure that unit, pressure transducer and any other associated cables are securely mounted and do not impede any of the vehicle's controls. Use care when routing the components cables. Route the cables where they will be protected. Use commonly accepted install practices for after market industrial vehicle electronic devices.

The installation of the SkidWeigh systems should only be performed by an acknowledged lift truck dealer technician or end user electro and hydraulic technical installer.

Here are two acceptable methods of making a wire connections:

- \* Soldering your connections (recommended)
- \* Crimp connectors (with the use of the proper crimping tool)

Regardless of the method you choose, ensure that the connection is mechanically sound and properly insulated. Use high quality electrical tape and shrink tubing where necessary. This product is connected directly to the vehicle's ignition switch, 12 to 55 VDC. The system has on-off switch on top of the digital indicator enclosure.

# **Electro-Magnetic Compatibility**

CE conformity to EC directive 89/336 (EMC) by application of harmonized standards: Interference stability EN 61000-6-2 and EN 61326-1 interference emit EN 61000-6-3, EN 61326-1 for the pressure transducer.

# ED3C/ED4C-EP SkidWeigh Plus Classic Series

Our policy is one of continuous improvement and the information in this document is subject to change without notice. The software version is displayed on the LCD display once the power is turned on to the system.

#### **Overview of components**

The standard ED3C-K-EP SkidWeigh system (Keypad operator access control) consist of two main components:

- \* Digital indicator with wiring harness, mounting bracket and anti-vibration mount with multiple alert lights
- \* Hydraulic pressure transducer with 3 wires cable
- \* Installation & calibration manual and operator usage instruction





#### **Operational principal**

The **ED3C-EP** SkidWeigh Plus *Classic* operational principal is based on the hydraulic pressure transducer mounted in the vehicle lifting hydraulic circuit between lift control valve and lifting cylinder(s). The load should be placed all the way in towards the load back guard. With the load lowered to the ground the LCD display will show time and date which is a starting point to initiate a load weight procedure.



#### **Operational Cycle**

Operator must activate **lift control switch and hold it until the loaded forks are automatically stopped at the measurement height** based on the pressure transducer input signal. The increase in the hydraulic pressure signal will initiate specific "weighing cycle" measurement algorithm for activation of the lift accurate technology process that will automatically stop lifted forks at predetermined height. As soon the loaded forks are stopped the system will take a series of measurements and within 3-4 seconds the load weight will be shown on LCD display. With load weight shown on LCD display the system lift motor travel control will be enabled.



#### Pressure transducer installation

The pressure transducer must be installed in the lifting hydraulic line **between** the lift control valve and lift cylinder(s).

Mount a T-piece in lifting hydraulic line.



#### Pressure transducer installation precautions

Before installation of the pressure transducer the hydraulic lift circuit must be pressure free.

Pressure transducer has 1/4"-18 NPT male thread. Use thread seal to ensure tight fit.

# Selecting the mounting location for digital indicator

**Note:** Use the mounting bracket with the anti vibration mount and fasten digital indicator on the vehicle dashboard. There are many examples of mounting locations that will depend on the vehicle model. However, additional

mounting items such as a flat brackets may be needed to help secure digital indicator.



#### **Electrical connections**

All SkidWeigh systems operate from 12 to 55 VDC.

- Orange Wire (+) Ignition switch On position
- Brown Wire (-) Battery negative
- Red Wire, connect to RED wire of the pressure transducer cable
- Black Wire, connect to BLACK wire of the pressure transducer cable
- White Wire, connect to WHITE wire of the pressure transducer cable

Two **Black wires** are connected to internal relay, dry contacts located in ED3C-EP digital indicator. This internal relay is controlled by the microprocessor and will be activated only during the load weighing cycle. The relay configuration is SPST, normally closed contacts, 5 A current ratting



#### Pressure transducer

Male Port 1/4"-18 NPT

#### **Power short circuit protection**

All SkidWeigh systems are internally short circuit protected with resettable fuse. There is no need to install external inline fuse in orange wire connected to the ignition switch.

**Note:** Any external devices connected to the SkidWeigh system, such as non standard onboard printer might require external fuse.

#### Verification of the electrical connections done properly

Note: SkidWeigh weighing calibration function is not done at this stage. This test procedure is only to check if the electrical connections of the system installation into the vehicle is done properly!

- Turn on vehicle power switch
- Lower forks to ground
- Turn on digital indicator power switch located on top of the housing
- Digital LCD display will be activated, showing software version and serial number
- Digital LCD display will show current date and time





If the forks are lifted above the ground LCD digital display will show "PLEASE WAIT" and within few seconds display will show "some" load weight . (Example: 455, not calibrated load weight at this stage)

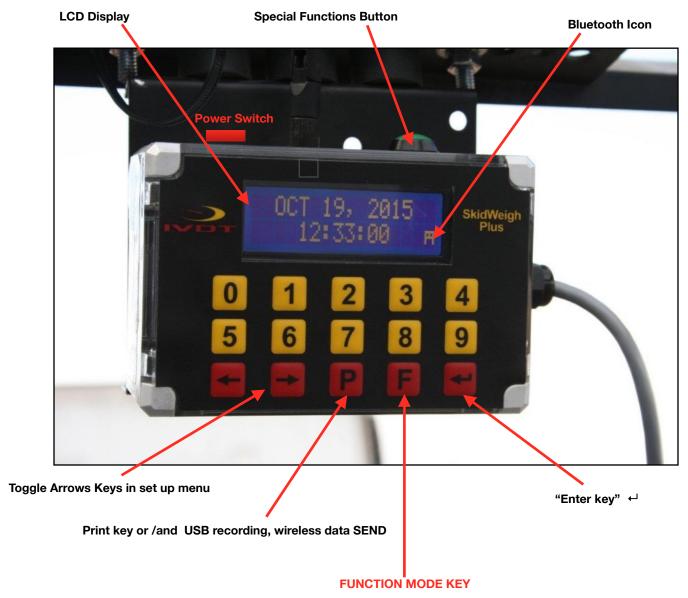


LCD Display
PLEASE WEIGHT
WEIGHT = 455

If the above test is valid then the system electrical connections are done right.

The next procedure will be to log in the **ADMINISTRATION MENU** to calibrate the weighing function.





F 9 ADMINISTRATIVE MENU (Password protected)

**F 0** OPERATOR MENU

Use < > keys for \*Bluetooth pairing, \*TARE set up, \* Weight readout to be shown in kilograms.



# **Administrative Menu**

The administration menu allows the <u>installation technician to calibrate system weighing</u> <u>function</u> (SET CALIBRATION 1) and for the end user to manage data, set vehicle ID#, Date / Time, OSHA / Pre-shift safety check, USB data upload, etc.

To enter into the **Administration Menu**, press **F** key and than press **9** key.

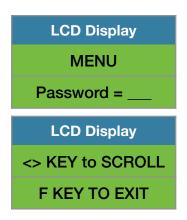


Input password \_\_\_521\_\_\_

Use < > keys to scroll for functions that might apply for your system configuration.

Follow the LCD instructions, use "Enter key" ← to confirm set up. Press F key to exit set up.





#### **Date / Time Set Up**



Use left ◀ and right ▶ arrow key (bottom left side of the keypad) to change from AUTO to MANUAL date/ time set up.

**Note:** AUTO set up refers to system utilizing a wireless RF platform with automatic date /time update from IVDT Base station communication and programming hub.

For the applications without Base Station, use **SET CLOCK MANUAL** \_ instructions.



To set TIME / DATE follow the LCD instructions and press **"Enter key"** ← to confirm.

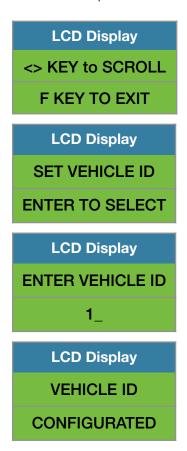


# LCD Display Aug 28, 2010 12:20:23

Press **"Enter key"** ← to confirm the setting. The cursor will automatically move to the next item to be changed (Month, Day, Year, Hours, Minutes, Seconds). On the last correction, seconds item press **"Enter key"** ← to confirm new date / time set up.

#### Set vehicle ID#

- Maximum input number for vehicle ID# is 3 digits. Press "Enter key" ← to confirm.











# **Lift Accurate Technology**

#### Automatic lift motor travel de-activation methods during the load weighing cycle

Two **BLACK** wires are connected to the internal relay, dry contacts located in the **ED3/ED4-EP** digital indicator. This internal relay is controlled by the microprocessor and activate only during the load weighing cycle. **There is no power connected to these two BLACK** wires. Internal relay configuration is SPST normally closed contacts, 10 A current rating.

**Method A.** (Newer electric pallet trucks with various CANbus controllers)
Use two **BLACK wires and "splice" them in series** with the operator activated **lift control switch wire**or signal wire from electronic controller that is activating lift up valve lift motor solenoid. The predetermined motion of the lifting cylinder and the load weight measurement "weighing cycle" will be initiated and controlled automatically by the software algorithm based on the input from the pressure transducer signal. Once the load weight is shown on the LCD display internal relay will be de-activated and the lift motion control event will be automatically enable.

(With vehicle stationary and during the lifting cycle diagnostic display on some vehicles might show "No power to lift motor" or audio signal might be activated for short time period.)

Consult vehicle wiring diagram or contact the OEM for the proper interface to control lift motor control

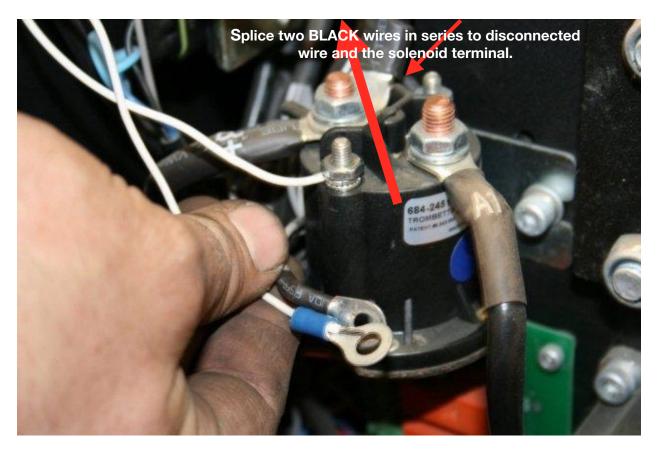
**Method B.** (Some older electric pallet trucks with solenoid coil wiring interface)

Use two Black wires and splice them in series with one of the lift solenoid coil wires activating the lift motor.

Disconnect one of the original solenoid coil wire (From either positive or negative terminal of the solenoid coil) and splice two BLACK wires in series to disconnected wire and to the solenoid terminal.

The predetermined motion of the lifting cylinder and the load weight measurement "weighing cycle" will





be initiated and controlled automatically by the software algorithm based on the input from the pressure transducer signal.

Once the load weight is shown on the LCD display internal relay will be de-activated and the lift motion control will be enabled.

(With vehicle stationary and during the lifting cycle diagnostic display on some vehicles might show "No power to lift motor" or audio signal might be activated for short time period.)

When unloaded vehicle is in motion the hydraulic "spikes from pressure transducer signal" might be seen by the vehicle controller as start of the "weighing cycle". Short interruption of the power to the lift solenoid coil on "some controllers" could be seen as a "fault" and power to the vehicle will be cut.

#### Solution:

When the weighing function of the system is not used or moving unloaded vehicle turn **ED3C/ED4C-EP** indicator power switch to OFF position.



#### **System Power ON Switch**





#### Weighing scale function calibration

The ED3C/ED4C-EP SkidWeigh Plus Classic calibration is automatic and is done by lifting empty and loaded forks with known load weight. MAKE SURE THAT YOU HAVE A KNOWN LOAD WEIGHT AND KEEP IT NEARBY TO COMPLETE THE CALIBRATION. For the best results use at least minimum calibration load test weight of 30 to 50% of maximum lifting capacity of the lift truck. Use customer floor scale or find a known skid load weight within the operational facility.

#### **IMPORTANT:**

# The ED3C-EP systems MUST BE CALIBRATED WITH KNOWN LOAD WEIGHT IN POUNDS

**Note:** Should operation require for load weight to be shown in kg, press **F** key and number **0** and change **WEIGHT DISPLAY** to Kilos after the system being calibrated in pounds.

# **Calibration starting point**

Lower the empty forks to the ground. There should be no hydraulic pressure in lift hydraulic circuit.

#### Follow instructions shown on the LCD display

To enter in the **Administration Menu**, press **F key** and than press **9** key and input password \_\_\_\_521\_\_\_. Use left or right arrow keys to scroll to "CALIBRATION 1" menu.

Press "Enter key" ← and follow the LCD instructions.







LCD Display

CALIBRATION 1

LIFT EMPTY FORKS

- Activate and hold lift motor control switch until lifted empty forks are automatically stopped.

System zero load value will be calibrated. After few seconds the LCD display will show

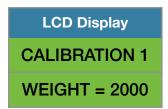


Lower the empty forks to the ground. The LCD display prompt you to input **known calibration load weight in pounds**.



Pick up a known load weight and lower the loaded forks to the ground.

(Our example of the known load weight is 2000 pounds)



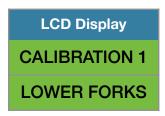
Input into the system the known load weight of 2000 into the LCD display and press "Enter key" ←.



The LCD display will show



Activate and hold lift motor control switch until lifted loaded forks are automatically stopped.



After few seconds the calibrated load weight value of 2000 will be stored in the system memory and LCD display will prompt you to lower **"LOWER FORKS"**.

System weighing calibration function is completed.



As soon the loaded forks are lowered to the ground LCD will show data / time.

# System is ready to be used!



Calibration of the ED3C/ED4C-EP system weighing function is finished



## Saving recorded data to USB memory stick

The **ED3C/ED4C-EP** SkidWeigh Plus *Classic* system will allow you to download all recorded data to the memory stick. **Follow instructions shown on the LCD display** 

This function is located in **Administrative Menu**. To enter into the Administration Menu, press **F** key and then press **9** key.



When the system has finished uploading the data to the USB memory stick the LCD display will prompt you to erase the SDRAM, all files contained on the SKidWeigh Plus ED3-EP.

Once you have made your selection Y or N press "Enter key"  $\leftarrow$  to confirm selection and the system will automatically bring you back to the main



screen in the administrator menu. Press F key to exit the menu.



#### KEYPAD OPERATOR ACCESS CONTROL (Standard ED3C-K-EP)

**Note:** The standard ED3C are supplied with keypad operator access control having the capability for input of 250 valid operators ID's up to 3 digits maximum, valid numeric range from 1 to 999. Systems are supplied with default operator **ID# 111**.



#### How to program keypad operator vehicle ac-

cess ID#'s - With power turned on to the system the LCD display will indicate to "ENTER ID NUMBER" - Input code 742F. The LCD display will prompt you to input first valid operator ID#.

(Any number in range from 1 to 999) and press "Enter key" ← .

- LCD display will advance and prompt you to input second valid operator ID# and press "Enter key" ←'.
- LCD display will advance and prompt you to input third valid operator ID# and so on.

  On the last valid operator ID number that you have inputed into the system you must press "Enter key" ← and then press F key. At any time if you want to look at the current operators ID numbers already in the system, change or delate them you must input password 742F while LCD display is showing "Enter ID Number".

ENTER VALID IDS ID 1 = 111

ENTER VALID IDS ID 2 = 222

ENTER VALID IDS ID 3 = 333

# How to program operator's RFID access cards (ED3C-RFID-EP)

The RFID operator access HID card reader is integrated into digital indicator housing with SkidWeigh Plus / Defender system having proprietary software that allows self programming, deleting and management of authorized vehicles operators on the any of the SkidWeigh products equipped with RFID card readers.

There is no need for any additional programming devices!



# Turn ignition switch to on position

The LCD display will indicate to "SCAN CARD"

- 1. Scan RFID MASTER CARD
- 2. **Scan first valid HID operator card.** The LCD display will show for the moment the value of the inputed card. The LCD display will indicate that "CARD ADDED OK "and short beep once
- 3. **Scan second valid HID operator card.** Follow instructions shown on LCD display. Keep adding the valid cards to vehicle. When all cards inputed into the system press < **KEY TO EXIT** Lift Truck SkidWeigh RFID Authorized Operator Access *System has a capability to add up to 250 valid operator cards.*

Note: Proceed with programming valid operator cards for each vehicle in your fleet.

How to delete operator(s) RFID cards already in the system

4. Turn ignition switch to on position The LCD display will indicate to "SCAN CARD" (as shown on the picture)

Scan RFID MASTER CARD LCD display will show Scan first valid operator CARD that you want to delete from the system LCD display will show the card ID#.

Use left ◀ and right ▶ arrow key to change to Y.

SCAN CARDS < KEY TO EXIT SCAN MORE CARDS < KEY TO EXIT SCAN CARDS < KEY TO EXIT

The current card ID# 44444 will be deleted from the system. LCD display will automatically show

# Scan next valid operator CARD that you want to delete from the system

Follow instructions shown on LCD display. Keep adding cards to be deleted. When all cards inputed into the system press < KEY TO EXIT

Note: In the case that you need replacement of RFID MASTER CARD, please call us at 905-469-0985

#### How to disable RFID reader

Vehicle access enable function in case of lost HID master card, valid card(s) or reader malefaction

- With digital indicator showing "IVDT SCAN CARD" press and hold F key for 5 seconds
- LCD display will show PASSWORD =\_
- Input 521 and RFID reader will be disabled. Vehicle will be operational without RFID operator card.



#### 5. How to enable RFID reader

With digital indicator showing date / time press F key and then input number 9.

- LCD display will show PASSWORD =
- Input 521 < KEY TO SCROLL and follow instructions

FC:222 ID: 44444 DELETE(Y/N)? N

SCAN MORE CARDS < KEY TO EXIT

RE-ACTIVATE RFID ENTER TO SELECT

RE-ACTIVATE RFID TURN ON RFID? N

## ProxPoint Plus RFID Card Reader / SkidWeigh Technology

#### 6. Read Range Typical 3"

Operating Voltage 12 to 55 VDC

Operating Temperature (-35 C to 65C)

Operating Humidity 5-95% non-condensing

Transmit Frequency 125 kHz

Card Compatibility All 125 kHz HID Proximity cards, long and short formats, as well as Corporate 1000 cards formats LED Type Bicolored (green and red)

Transient Surge and Reverse Voltage Protection

Extra Security, Recognizes card formats up to 85 bits with over 137 billion unique codes

Application for all kinds of lift trucks regardless of the vehicle make, type ,model or operating voltage

Self programming, no additional devices required to add or delete cards from the system

Memory capacity to up to 250 operators ID# FCC Compliance, part 15 of the FCC rule





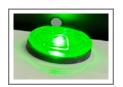
# Lift Truck Operator Usage Guide





## Turn on power to the system

Yellow light will be activated and stay on until valid operator ID# or RFID card is entered into the system. When applicable complete safety check procedure for yellow light to be changed to green light.



Green light represents normal vehicle operation

# LOAD WEIGHING PROCEDURE

- Insert forks into the pallet or under the product to be weighed
- Lower the loaded forks to the ground. LCD display must show Date / Time
- Activate lift motor control switch and hold it until lifting loaded forks are automatically stopped
- LCD display will show "PLEASE WAIT" and after few seconds a load weight will be shown

**Note:** As soon the load weight is shown on LCD display the lift motor motion control will be disabled and lifting operational cycle is back to normal operational mode.



#### "P" key Functions

- By pressing "P" key load weight data shown on LCD display will be recorded and saved for download to the memory stick at any time
- Systems utilizing RF wireless module by pressing "**P**" key load weight will be send to the base station

#### **Accumulative Load Weight Total**

- With LCD display showing load weight by pressing "Enter key" ← the current value will be added into total counter. You can keep adding individual loads and when finished by pressing "P" key the accumulative load weight total will be printed, recorded to USB port or/and send to the base station.

#### **Operator Menu** (Pressing **F** key and than pressing number **0**)

Depending on the system configuration the operator menu by pressing **F** key and than pressing **0** key allows operator to do a following:

BLUETOOTH PAIRING (Systems with onboard printer or scanner)

TARE function (Input of Tare value when using the weighing function)

PARTS COUNT by weight (Input for individual part weight)

#### LOAD WEIGHT SHOWN IN KILOGRAMS

**Note:** Factory default load weight shown on the indicator is in pounds

To change load weight to be shown in kilograms operator must press **F** key and then press number **0**.

Use < > keys to LCD showing WEIGHT DISPLAYED

ENTER TO SELECT

Press "Enter key" ← . The LCD display will show DISPLAYED WEIGHT POUNDS

Use < > keys to select kg or back to the pounds and press "Enter key" ←.